



*Breakdown shown is of 20 Ga. Flanging Attachment*

**Disconnect power prior to removing any guarding for any reason**

Item	Description	Model 24		Model 22		Model 20	
		Part #	Qty.	Part #	Qty.	Part #	Qty.
Z	Casting	11-001	1	13-001	1	15-001	1
R	Forming Block	11-002	1	11-002	1	11-002	1
T	Spacer Plate	11-003	1	11-003	1	11-003	1
A	Main Shaft	11-108	1	11-108	1	11-108	1
O	Plain Gear	11-005	2	11-005	2	11-005	2
BB	Bevel Gear	11-006	1	11-006	1	15-002	1
CC	Combination Gear	11-007	1	11-007	1	15-003	1
S	Bearing #108	10-011	2	10-011	2	10-011	4
C	Bearing #1012	11-009	4	11-009	4	11-009	3
E	Oilite #TT-1204-01	11-033	3	11-033	3	11-033	3
U	Race #IR-1316	11-010	1	11-010	1	11-010	1
D	Collar	11-011	1	11-011	1	11-011	1
J	Swivel Block	11-101	1	11-101	1	11-101	1
M	Adjustment Screw	11-102	1	11-102	1	11-102	1
G	Adjustment Handle	11-104	1	11-104	1	11-104	1
L	Spring	11-109	1	11-109	1	11-109	1
K	Nose	11-103	1	11-103	1	11-103	1
F	Cam Block Assembly	11-107	1	11-107	1	11-107	1
H	Cam Follower CF 7/8-B	22-015	1	22-015	1	22-015	1
N	Knob/Handle Assembly	11-110	1	11-110	1	11-110	1
B	Gear Cover Assembly	11-111	1	11-111	1	11-111	1
X	Plain Roll	11-025	1	11-025	1	11-025	1
W	Knurled Roll w/key & nut	11-026	1	11-026	1	11-026	1
Y	Lifter Button	11-027	1	11-027	1	11-027	1
AA	Dowell	11-028	1	11-028	1	11-028	1
P	Thumb Screw	11-029	1	11-029	1	11-029	1
Q	Spring	11-030	1	11-030	1	11-030	1
V	#61 Woodruff key (modified)	11-031	1	11-031	1	11-031	1
	Cover	11-018	1	13-002	1	15-004	1

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