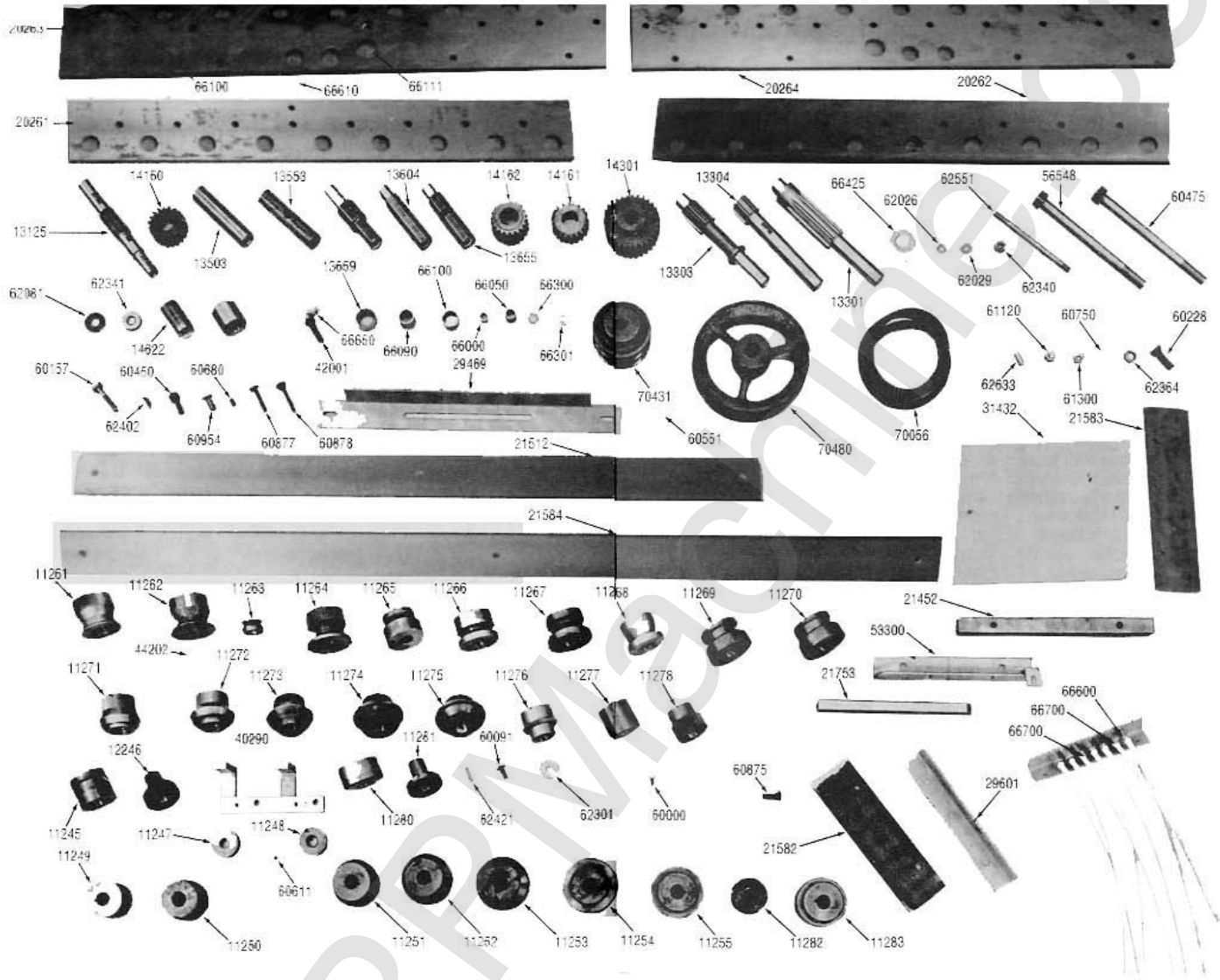




Published on Production Products, Inc. (<http://www.productionproducts.net>)

Home > Printer-friendly

Lockformer Machinery Parts Diagrams: 20 Gauge Button Punch Snaplock



PARTS LIST 20 GAUGE BUTTON PUNCH SNAP LOCK MACHINE

NEW PART NO.	DESCRIPTION	PIECES PER UNIT	NEW PART NO.	DESCRIPTION	PIECES PER UNIT
20263	Lower Front Plate	1	66301	TRA 815	4
20264	Lower Back Plate	1	80103	Motor Control	1
20261	Upper Front Plate	1	82249	W49 Heater Element	3
20262	Upper Back Plate	1	80483	BX Connector 3/8	1
13125	Roll Shaft	18	80422	BX Cable 12 3 66	1
14160	Drive Gear	18	80071	3 H.P. 3 60 36 145	1
13505	Plain Spacer	11	70431	2 BK 40 7/8 Sheave	1
13553	Spacer Drilled on Center	3	70480	2 BK 80 H 1 Sheave	1
13659	Main Idler Spacer	1	70056	5 L 540 Belt	2
13604	Idler Spacer Plain	5	62633	3/8 x 1 Dwl.	2
13655	Spacer Drilled on Center Idler	2	61120	3/8-16 H.N. Hwy. S.F.	4
14162	Main Idler Gear	1	61300	3/8-16 Jam Nut S.F.	2
14161	Idler Gear	7	60750	1/4-20 x 1/2 Sq. HSS HT	3
14301	Drive Gear	1	62364	1/2 Lock Washer	43
13301	1st Drive Shaft	1	60228	1/2-13 x 1-1/2 HHCS HT	38
			60157	1/2-13 x 2-1/4 HHCS	2

PARTS LIST 20 GAUGE BUTTON PUNCH SNAP LOCK MACHINE

NEW PART NO.	DESCRIPTION	PIECES PER UNIT	NEW PART NO.	DESCRIPTION	PIECES PER UNIT
11264	20 BLF T3	1	11254	B6 Forming Roll	1
11265	20 BLF T4	1	11255	B7 Forming Roll	1
11266	20 BLF T5	1	11282	B8 Forming Roll	1
11267	20 BLF T6	1	11283	B9 Forming Roll	1
11268	20 BLF T7	1	21582	Exit Base Plate	1
11269	20 BLF T8	1	29601	Exit Gauge	1
11270	20 BLF T9	1	66640	1610 Gear Fittings	7
21452	Entrance Gauge Bar	1	66610	886L Hif. Union	7
21810	Entrance Hold Down	1	66650	Angle Body	1
11271	20 BLF B1	1	66600	886L Female Coupling	7
11272	20 BLF B2	1	66700	Nyla Tubing 4/15	60
11273	20 BLF B3	1	66700	Nyla Tubing 3/19	57
11274	20 BLF B4	1	60000	1/4-20 x 1/2 HHCS	2
11275	20 BLF B5	1	60875	3/8-16 x 1 C.B.	10
11276	20 BLF B6	1	14504	Idler Roll Pins	2
11277	20 BLF B7	1	21303	Entrance Gauge	1

13304	2nd Drive Shaft	1	62402	1b Woodruff Key	39	11278	20 BLF B8 B9	2	37000	Grease Fitting Shim	1
13303	3rd Drive Shaft	1	60450	1/2-13 x 1 SHCS	1	53300	Exit Gauge Assembly	1	51900	Fibre Gear Assembly	1
66425	TT1079 1 Thrust Bearing	25	60954	1/2-13 x 1 FHSCS	4	21753	Hold Down Bar	1	60047	5/16-18 x 3/4 HHCS	2
62026	3/8 x .052 Washer	2	60680	3/8-16 x 3/8 SSS	3	11245	T1 Forming Roll	1	60048	5/16-18 x 1/4 HHCS	4
62029	3/8 x 1/16 Washer	15									
62340	3/8 Blvl. Washer	24	60877	3/16 x 1-3/4 CB	3	12246	T2, 3, 4, 5, 6, Forming Roll	5	60304	1/4-20 x 1 SHCS	1
62551	3/8-16 x 6-1/2 Stud	2	60878	3/8-16 x 2 CB	1	40290	Idler Bracket Mach.	1	60401	3/8-16 x 3/4 SHCS	1
56548	Hex. Stud Assembly H.T.	1	58508	Stand Assembly	1	11247	T7 Idler Roll	1	60500	1/4-20 x 3/8 FHMS	5
60475	Hex. Stud Assembly	2	29469	Motor Base	2	11248	T8 Idler Roll	1	60575	10-24 x 3/8 RHMS	4
62081	5/8 x 3/16 Washer	3	60551	1/4-20 x 1/2 RHMS	3	60611	1/4-20 x 3/8 SSS	2	60593	10-32 x 7/16 FHMS	2
			85178	Lockformer Logo	1				60795	4 x 3/16 Drive Screw U. Cad.	4
62341	5/8 Blvl. Washer	24	39504	Cover Assembly	1	11280	T8 Forming Roll	1	61040	10-24 H.N.	4
14622	Saddle Washers	3	21512	Material Support B.L.F.	1	11281	T9 Forming Roll	1	61101	5/16-18 H.N. Hvy. S.F.	4
42001	Lube Bolt	1	31432	Entrance Table Pad Fem	1	62421	3/16 Sq. x 7/8 Key	17	61122	3/8-16 H.N. Fin.	2
66111	H/J 162412 Torr. Bearing	2	21584	Material Support Auxiliary	1	60091	3/8-16 x 1 HHCS	17	62010	5/16 x 1/16 Washer	8
66090	B1416 Torr. Bearing	7				62301	3/8-C Washer	15			
66100	B1612 Torr. Bearing	38	21583	Entrance Table Pad Assembly	1	11249	B1 Forming Roll	1	62362	5/16 Lock Washer Med.	4
66101	B1612 OH Torr. Bearing	4				11250	B2 Forming Roll	1	80484	BX Connector 3/4	1
66000	B88 Torr.	2	11261	20 BLF T1	1	11251	B3 Forming Roll	1	80601	Rg. Tng. Terminal	4
66050	B1012 Torr. Bearing	1	11262	20 BLF T2	1	11252	B4 Forming Roll	1	80928	Back Enclosure	1
66300	NTA 815 Torr.	2	11263	Idler Roll 2, 3	1	11253	B5 Forming Roll	1	85156	Name Plate	1
			44202	Spacer	2						

- [Plasma Pro II](#)
- [HVAC Shop Supplies](#)
- [HVAC Shop Tools](#)
- [Condu-Lock](#)
- [Documents](#)
- [Contact Us](#)
- [Lockformer Diagrams](#)

Source URL: http://www.productionproducts.net/lockformer_machinery_diagrams/20_gauge_button_punch_snaplock.html